

# The Complete Salt Meter Guide!

# **A Comprehensive Collection of 45 Applications**

Seasonings, pickles, soups & stews, stewed dishes, rice, bread, pasta, dairy products, meat; everything from fish processing products to brine to seawater—all 45 applications collected in one book!

## **Definitive Salt Meter Guide!**

This guidebook is the bible of selecting salt meters. You will soon know everything you need to know about salt and salt meters!

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In cooking, there are many types of condiments. They can be thin and soupy or thick and pasty. In Japan, there is also a dipping sauce called "tare".

Seasonin

# Sauce, Tare (dipping sauce), Ketchup, Tomato Paste, & Curry

Ketchup, gyu-don (beef bowl) sauce, demi-glace sauce, white sauce, oyster sauce—there are many varieties of sauce from around the world.

It is said that the origin of the word comes from the Latin "Salsus," which means, "salty." Various ingredients make up a sauce but typically they include meat, broth, vegetables, and seafood. The optimal balance of viscosity, thickness, and salinity is the most important aspect of a sauce. When intertwined with the main dish, the sauce adds a depth of flavor that would be missed if absent. Sauce is not something that can be made simply by stewing together ingredients for a couple of minutes. The amount of moisture in the natural ingredients will be different every time. It is important to find the right time to remove the sauce from the heat once it has been reduced. This is the key to making delicious sauce!

There are set standards for Worcester sauce, Chuunou sauce (thicker Worcester sauce), and Tonkatsu sauce (pork cutlet sauce) established by The Japanese Agricultural Standards (JAS).

We recommend the PAL-SALT and ES-421 for measuring the salt content of sauce.

Since sauce is dense, we recommend diluting with water by a factor of 10 for the most precise and accurate salt concentration measurements.

If you wish to measure the viscosity or concentration of sauce, we can recommend viscometers or refractometers.

Please contact us for more details.



Ketchup for your eggs and

For further product details P.B12





Guacamole, salsa, and sour Curr



The Salt Content of Sauce, Tare (dipping sauce), Ketchup, Tomato Paste, & Curry (Rough guide)

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Salt Concentration

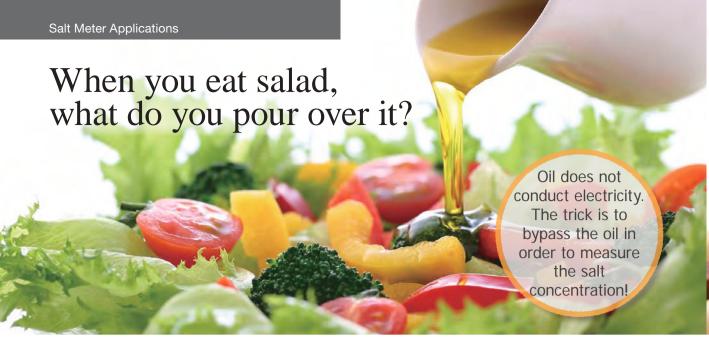
ES-421

Cat.No.4211

For further product details P.B17

АЗ

··6.5%



Salad dressing is a liquid sauce that is made from a mixture of vinegar, oil, salt, herbs, and spices.

Seasoning

# Dressings & Mayonnaise

We have a variety of choices when it comes to dressings. For example, soy sauce based dressings are very popular in Japan. Since mayonnaise is made with vinegar and oil, it is also one type of dressing. Dressing isn't just for salad, though; it is a very useful addition to many different types of dishes. However, if you use too much, your oil and salt intake could be inadvertently high.

Recently, there are an abundance of low-sodium, and non-oil type dressings. But remember to check the label on those products. Non-oil dressings may have a high calorie count and the salt content may be more than you might expect!

Dressing brings out the natural flavor of vegetables and when used in moderation, it can provide a different flavor profile to your recipes. When used sparingly, dressing allows us to adjust healthy foods to our taste, and makes keeping a balanced diet a delightful and healthy experience.

There are set quality standards for "dressings" and "dressing-type seasonings" according to The Japanese Agricultural Standards (JAS). According to JAS, "mayonnaise," is strictly described as, "Any semi-solid dressing that is made with egg yolk, or both egg yolks and egg whites, as well as the necessary raw ingredients (hydrolyzed proteins, salt, sugars, spices, seasonings, amino acids) and not using any other raw ingredients (aside from acidifiers).'

We recommend the PAL-SALT and ES-421 for measuring the salt content of dressings and mayonnaise.

#### Measurement method

Some dressings separate when not constantly stirred. To measure these types of dressings, let the sample sit until the oil has separated from the other ingredients. Avoiding the oil, extract 10g of the other ingredients and mix with 90g of water

Another method is to take 10g of the dressing with the oil included, then dilute it with 90g of water. Vigorously shake the sample. The oil will separate from the other substances. Take a sample from below the oil layer and measure.

For measuring mayonnaise, first, dilute 10g of mayonnaise with 90g of water (you can use boiling water), and mix well. Let the mixture settle for approximately 10 minutes. Once the mixture has separated, take a sample from below the oil laver and measure.





Fresh vegetables with a generous amount of dip



The Salt Content of Dressings &

Mayonnaise (Rough guide)





Traditional Japanese Seasonings: Soy Sauce & Miso

> Depending on the type of soy sauce or miso, the salt concentration will vary.

Soy sauce and miso are seasonings which play an important role in bringing out the flavor of a dish. Soy sauce and miso are the two most popular seasonings in Japan.

# Soy Sauce & Miso

#### [Soy sauce]

By adding a little soy sauce during preliminary food prep, during cooking, or when applying the final garnishing touches, the taste of a dish can be elevated to a whole new level of delicious.

Soy sauce's appealing, characteristic color, taste, and fragrance is derived from the blending of its main ingredient, soy beans, with wheat and salt. Soy sauce's flavor comes from the protein in soy beans, and its fragrance comes from the starch in wheat. These traits are produced by the microorganisms in each component. Delicious soy sauce is made from thoroughly fermenting and aging these raw ingredients for a long time. Depending on the sov sauce, there are differences in the degree of flavor intensity, extract (unsalted soluble solid contents), and color. The Japanese Agricultural Standards (JAS) classifies soy sauce based on these differences. The distinctive qualities (color, flavor, fragrance) of the soy sauce can vary. Flavor assessment is divided into nitrogen and extract content

ATAGO recommends the PAL-SALT and ES-421 for measuring the salt content of soy sauce.

For measuring the salt content of soy sauce, we recommend diluting by 10 times. On average the salt content of Koikuchi (strongly colored) soy sauce is 14 to 15%, and Usukuchi (lightly colored) soy sauce is 16 to 18%. Salt content of reduced sodium soy sauce is typically reduced by half, to between 7 to 8% The extract content of soy sauce (unsalted soluble solid contents) can be found by subtracting the salt content from the soluble solid contents (Brix). Refractometers are used for measuring soluble solid content (please contact ATAGO for more details).

#### [Miso]

Mention "miso," and for many Japanese people, "miso soup" comes to mind. In addition to its raw ingredients, which contain many nutrients, miso also has an abundance of beneficial compounds created from fermentation. Characteristics of miso vary by region, and it is classified by the raw ingredients: rice miso, barley miso, sovbean miso, and mixed miso. The ratio of raw ingredients (soybeans, rice, or barley) to salt content is different for each type of miso. Other main components include water (40 to 46%), carbohydrates, protein, fat, and ash. Miso contains various other components like vitamins and minerals. The salt content in miso is all found dissolved in the water. For this reason, the concentration of salt changes depending on the amount of water. The salt content used during fermentation is normally about 12%; for soybean miso and sweet miso it is somewhat less, and for white miso and edoama miso (the traditional type of miso from the Tokyo region in Japan), it is even less: 5 to 7%

Unlike soy sauce, miso does not have any Japanese Agricultural Standards. The main reason is that there are so many varieties: it would be difficult to classify all of them. Miso is "alive" with beneficial bacteria and cannot be classified, since it is constantly

Also, there are many miso products which do not undergo heat sterilization, and among those, the living yeast and lactobacilli in the miso consume the nutrients. For this reason, physicochemical analytical values cannot be set or maintained in the same manner as with soy sauce's nitrogen and extract contents

For a detailed and accurate measurement of miso's salt content we recommend diluting by 10 times.

We recommend the PAL-SALT and ES-421 for measuring the salt



The Salt Content of Soy Sauce & Miso (Rough guide) · 14.0 to 15.0% .10.9% Sovbean miso-



Pickles are low in calories, contain fiber, and contain lactobacillus; this means pickles promote health and improve skin complexion.

Pickles

# Pickles & Pickling Solutions

There are countless types of pickles; pickled cucumber, pickled eggplant, ume-boshi (pickled plums), pickled yellow daikon radish, Matsumae pickles (pickled dried squid, herring roe, and seaweed), Nara pickles (gourds pickled in sake lees), Senmai pickles (thin slices of turnip pickled in vinegar and other ingredients), pickled wasabi, kimchi (Korean style spicy pickled vegetables), pickled olives—just to name a few.

"Why are pickles so beloved?" The history of pickles in Japan is extremely ancient. In the Nara period, eggplant and uri (a type of Japanese gourd) pickled in brine were popular, and in the Heian period, pickles prepared with miso and soy sauce were consumed regularly.

Pickles are eaten all over the world, not just in Japan. There is kimchi in Korea, Szechuan pickles in China, Sauerkraut in Germany, and various other pickles in Europe and North America. Although they come in different forms, pickles are beloved by the world. This is because pickles have many appealing qualities.

# Pickles are low in calories, contain fiber, and contain lactobacillus; this means pickles promote health and improve skin complexion.

The vitamin C in pickled vegetables has a unique characteristic. Normally, vitamin C is sensitive to heat and will break down. In pickles, the vitamin C is more resilient and does not break down as easily. Pickled vegetables are a precious source of vitamins. Additionally, vegetables lose bulk once their water content is

removed, so it becomes easier to consume a large amount of vegetables in one sitting. Not only are pickles high in fiber, but since oil is not used in their production, they are also low in calories.

Pickles contain plant-based lactobacillus. Compared to lactobacillus derived from protein sources, plant-based lactobacillus is resistant to changes in temperature. Even after heat is applied, a comparatively significant number of living lactobacillus easily reaches the intestines. When you ingest lactobacillus, not only does the amount of probiotic, "friendly" bacteria in your intestines increase and regulate your digestive system, but the probiotic bacteria works toward strengthening your body's immune system. It plays an important role in promoting overall health.

Although the salt content varies depending on the type of pickle, a general standard is about 2g of salt per 100g of pickles. Recently, people are insisting on reduced sodium, and it appears pickles are heading in this direction as well.

We recommend the **PAL-SALT** for measuring the salt content of brines and pickling solutions.

If the pickling solution consists of only salt and water, and if it is over 10%, we recommend the **PAL-03S**.

If you would like to measure the salt content of the pickle product itself in its solid form, or if you wish to measure how much salt has permeated throughout a sample, we recommend the **PAL-SALT PROBE**.

The Salt Content of Pickles						
Type of pickles	Forty years ago	Recent years				
Ume-boshi	approx 20%	approx 8%				
Fukujin pickles	approx 10 to 10.5%	approx 5 to 5.2%				
Kimuchi	approx 4%	approx 2%				
Pickled yellow daikon radish	approx 12 to 14%	approx 4 to 5%				

The Salt Content of Pic	kles (Rough guide)
Ume-boshi (Pickled Plum)·····20.0%	Pickled yellow daikon radish 4.5%
Honeyed Pickled Plum ······8.0%	Kimuchi2.0%
Fukujin pickles (a medley of vegetables	pickled in
a soy sauce base, often served with curr	y)5.0%





Maintaining the perfect balance of salt in a soup stock plays an important role in preserving an appetizing flavor. If we understand the concept of this "golden ratio," we will always be able to preserve the taste of delicious soup stock.

Soup

# Soup Stock, Soup & Ramen Soup

#### [Bonito, Kelp, Small Dried Sardines, Shiitake Mushrooms]

Soup stock is made from boiling bones, meat, seafood, or vegetables and serves as the basis for broths, soups, and many other dishes. Using a refractometer, you can measure the total dissolved solids in the stock and adjust the flavoring/seasoning accordingly. You can also use a salt meter to monitor the salt concentration.

Maintaining the perfect balance of salt in a soup stock plays an important role in preserving an appetizing flavor. If we understand the concept of this "golden ratio," we will always be able to preserve the taste of delicious soup stock. For those that do not yet have confidence in their palette, a refractometer and a salt meter will surely help in developing a recipe that produces consistent and delicious soup stock.

We recommend the **PAL-1** refractometer, and the **PAL-SALT** for measuring soup stock.

For solid samples such as dashimaki tamago (a rolled Japanese style omelet), or dishes made with a soup stock base, we recommend the **PAL-SALT PROBE**.

#### [Soup]

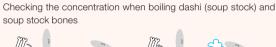
Miso soup is a dish on its own, but many other soups are used as a "dipping broth" for other foods, like pasta or meat. If you compare these two types of soup, miso is more reliant on subtle differences in taste and flavor based on the salt concentration. Not only is flavor affected, but even a small change in salt concentration can have a large effect on daily salt intake.

We recommend the **PAL-SALT** for measuring the salt content of miso soup and other soups.

#### [Ramen soup]

Our refractometers and salt meters are already being used at many famous ramen shops.

Taishoken Ramen Shop's owner in Toshima, Tokyo had this to say about our product: "ATAGO's Ramen Soup refractometer is easy to use and immensely useful. I can easily measure the standard for flavor, and in order for me to be able to continue to maintain and create the same original flavor that was first created in the past, it's absolutely indispensable."

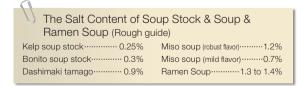




We recommend the **PAL-96S** and **PAL-SALT** Ramen Soup refractometer and Kansui (a solution of water and Iye used for making Chinese noodles) Baume refractometer for Ramen Soup.

Our products are especially useful for monitoring sauce preparation, assessing if a reduction is at the proper concentration, confirming a stock delivered from a factory is the correct concentration, or for formulating and maintaining the same flavor standard of a new recipe.

There is a specific method for measuring Ramen soup. Please contact us for more details.





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Do you determine the flavor of stewed dishes by monitoring the concentration of the cooking liquid or the salt content? If you precisely monitor these numerical values, you will always be able to create the same flavor. However, there are a few other factors to consider.

Cooked Food

# Stewed dish & Oden

(Japanese stewed dish consisting of fish cakes, daikon, taro, hard boiled eggs, etc.)

What is the biggest difficulty when cooking stewed dishes?

- The concentration of liquid seasoning and salt.
- The right time to turn off the heat.
- How deeply the flavor has penetrated the food.

Varying amounts of water in natural products (vegetables and meats) affect the flavor in stewed dishes. Simply monitoring the concentration of liquid seasonings and salt is often not enough to ensure a good batch is produced.

Even after stewed dishes are removed from the heat, changes still happen. The flavors continue to merge and a deeper flavor is achieved. While some stewed dishes are served piping hot, others are allowed to cool before serving. The flavor profiles and salt content change with the temperature.

Cooled stewed dishes generally have a stronger flavor and hot stewed dishes generally have a lighter flavor. So when is the best time to turn off the heat once a dish is simmering? You can monitor the cooking liquid for salt concentration or the total concentration of the liquid.

Additionally you can test how deep the salt/seasonings have penetrated into the food by using the **PAL-SALT PROBE** directly on a solid piece of the stew. We have a variety of products in our line-up that utilize different methods for measuring liquid or solid type samples. Contact us today for more information on the different measurement methods available.

We recommend the **PAL-1** and **PAL-SALT** for measuring the liquid seasoning of stewed dishes.

If you would like to measure solid samples, we recommend the  ${\bf PAL\text{-}SALT\ PROBE}.$ 



Nikujaga (Japanese dish of stewed meat and potatoes)



Chikuzenni (Japanese dish of braised chicken and vegetables)



Stewed seasoned kabocha (Japanese winter squash)

$\mathcal{U}$
The Salt Content of
Stewed dish & Oden (Rough guide)
Nikujaga·····1.6%
Chikuzenni·····1.0%
Oden3.2%
Stewed seasoned kabocha······0.8%





Should the salt concentration be measured by directly pressing a probe onto the sample? Or should the sample be diluted?

"The addition or reduction of salt," is the main factor that determines flavor. Particularly in simple dishes, adjusting the amount of salt changes the deliciousness of the dish.

Rice

# Rice, Onigiri (Rice balls), Takikomi Gohan (Japanese dish of rice cooked with meat or seafood, & other savory vegetables), & Fried Rice

#### [Onigiri: A Familiar Food to the Japanese People]

These days, onigiri is a staple in convenience stores and supermarkets for meals-on-the-go. They have become beloved as an extremely convenient meal because they can be made in advance, have an excellent shelf-life, and can be eaten with your hands. As with other foods, the correct seasoning is the main factor in determining the flavor of onigiri.

Why bother measuring the salt concentration in onigiri? The optimal level of salt in onigiri ensures a delicious taste. If the rice for onigiri is cooked in salted water, you can measure the water directly to find the approximate salt concentration. Some customers even measure the onigiri directly (with the **PAL-SALT PROBE**) to ensure they remembered to add salt during the cooking process. We recommend the **PAL-SALT PROBE** for measuring the salted water or directly pressing the probe onto the onigiri.

# [Takikomi Gohan : A Dish Intermingled with the Essence of the Seasons]

Kamameshi (a type of Japanese pilaf cooked with various types of meat, seafood, and vegetables, and flavored with soy sauce, sake, or mirin), Kuri Gohan (chestnut rice), Matsutake Gohan (Matsutake mushroom rice), Taimeshi (rice cooked with sea bream)—there are various kinds of Takikomi Gohan. The Japanese people put great importance on "the essence of the seasons." Takikomi Gohan, made with seasonal ingredients used at their peak, is a dish that truly captures the nuance of a season with its appearance, fragrance, and taste. There is a tendency to inadvertently eat a lot of these types of dishes.

In contrast to plain white rice, Takikomi Gohan's seasonings and salt have percolated throughout the entire dish. Unfortunately if

you eat a considerable amount, you are consuming a larger amount of salt. This is why adjusting the salt concentration in food is important—it ensures a dish is properly seasoned and not lacking in flavor while preventing the over-consumption of salt.

We recommend the **PAL-SALT** for measuring the salt concentration of the liquid seasoning used for Takikomi Gohan.

Have you ever found that a stock-based dish tasted much too salty after it cooled down? This is due to the amount of salt in the stock and liquid seasoning being adjusted under the assumption that the final dish will be eaten while it's hot. As the temperature cools, the flavor becomes stronger and easier to detect. If you use the **PAL-SALT**, regardless of the temperature at which you measure, the built-in Automatic Temperature Compensation (ATC) function will display a value that you would get at 20°C. You do not have to rely on taste testing because temperature will affect how you experience the flavor.

#### [Is it possible to measure the salt concentration of fried rice?]

A Chinese restaurant owner had this request: "I want to measure the salt concentration of fried rice." In this circumstance, each grain of rice is independent of each other, so rather than directly pressing a probe onto the sample, diluting with water and measuring with the **PAL-SALT** is the best procedure. In this case, add 90g of water to 10g of fried rice and stir well. Once the salt begins to seep out (approximately 15 minutes), measure the liquid part of the solution. Since the sample is diluted by 10, multiplying the value that is displayed by 10 will result in the salt concentration of the original fried rice.

We recommend the  $\mbox{\bf PAL-SALT}$  for measuring the salt content of fried rice.





A8

Salt is the secret to delicious bread?! Salt plays an important role when baking bread.

Bread

# Bread

The word "bread" conjures images, textures, and tastes that almost everyone can recognize. Around the world there are many varieties of bread and most share a common trait: They have salt added to the recipe.

The basic ingredients used to make bread are flour (bread flour or a high-gluten flour), yeast, salt, and water. Adding water and kneading the flour causes the protein contained in the flour to become sticky and elastic. The yeast is indispensable for making the bread dough rise.

Just what sort of role does salt play when it comes to bread?

Most bread is not particularly salty, but there is a huge difference in taste if no salt is added to the recipe. Bread made without salt is bland and tasteless. Salt helps to enhance the "bready" flavor. Additionally, salt helps to stabilize the two types of protein in the flour. This allows the bread dough to firm up. Salt also helps prevent unwelcome bacteria from invading the dough.

Of course, if an excessive amount of salt is added to bread dough, it can kill the yeast before it has a chance to make the dough rise.

Balance is important and many experts say that 2% salt is ideal for most bread recipes.

How useful is a salt meter when it comes to bread making?

- #1. It allows you to confirm whether or not the salt is uniformly distributed throughout the dough, and
- #2. It allows you to confirm whether or not you may have forgotten to add salt.

We recommend the **PAL-SALT PROBE**. It is extremely useful, because you can press the probe directly onto the bread dough to measure the salt concentration.

In addition to baking home-made bread, if you like to make your own jam, you can monitor the sugar content with a Brix refractometer.

If you wish to measure the pH of yeast or dough, we recommend using a pH meter.

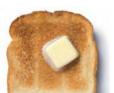
The units we can recommend depend on the type of sample you are measuring. Please contact us if you have any questions.



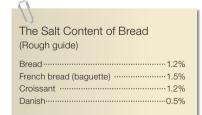
Bread is eaten all over the world



The raw ingredient : flour



A piece of toast, lightlybrowned to perfection







Sensory tests vs. Salt meter results

Food scientists say that, "In order to boil pasta to delicious al-dente, the ideal salt concentration of the water when it is finished, is 1%."

Pasta

# Boiling Water for Pasta

"The salt content in boiling water is immensely important for pasta"

Mr. Sawada is using ATAGO's salt meter in his cooking lessons. There are many people who do not closely monitor salt concentration when cooking, but rely on their sense of taste. This could cause varying flavors in the final dish depending on the chef.

The reason for this discrepancy comes down to how the taste is perceived by different people. In Mr. Sawada's cooking class, he demonstrates the difference between his students' sense of taste and the reading on a salt meter.

We recommend the **PAL-SALT** to measure the salt concentration in boiling water for pasta.



Food researcher uses science to teach—Mr. Kenji Sawada's cooking class



In order to boil pasta to delicious al-dente, the ideal salt concentration of the water when it is finished, is 1%.



Salted pasta water used to help season this dish····



Salt is the deciding factor in



The Salt Content of Pasta
(Rough guide)
Freshly cooked pasta ······0.4%
Peperoncino ······ 1.1%
Genovese1.0%
Pescatore0.8%
Carbonara······ 1.1%
Meat sauce1.3%
Spaghetti alle vongole (Spaghetti with clams)

\_\_A10\_\_

In moderation, cheese can be part of a healthy diet.

Salt Meter Applications

O: How much salt is in salted butter? A : About 3.2g of salt per 200g of butter.

Dairy products

## Butter

Butter is made by first separating the cream from the milk. The cream is then skimmed from the top and agitated until butter solids separates from the buttermilk. After this hardens it is butter.

#### The rich flavor of butter

Toast thick sliced bread on a frying pan. The crisp smell of toast fills the room. Put a slice of butter on top and watch as it softens and melts. It looks and smells delicious, the aroma lifting your spirits and putting a smile on your face.

#### The magic of butter

Cooking with butter can add a rich, creamy, and delicious flavor to any food. For example, stir-fried bacon and spinach is even better when you add a little bit of butter.

#### [Characteristics of butter]

- Soft and spreadable
- Makes baked goods flaky
- Adds creaminess

[Measuring salinity of butte] Salt meter PAL-SALT

#### Measurement method

- 1. Dice 10g of butter into small pieces.
- 2. Add 90g of warm water and stir.
- 3. Wait until the salt begins to dissolve into the warm water (about 1 minutes).
- 4. Measure the liquid.



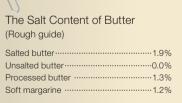


Stir fried spinach and bacon : a classic recipe





Melted butter



The key to

dilution is to break

the butter into

smaller pieces.



For further product details P.B12



Cheese is a good source of calcium with essential vitamins and minerals for health and beauty. Bone density is lost as people age leading to conditions like osteoporosis. It is important to have enough calcium in your diet.

Dairy products

# Cheese

Cheese is high in calcium with a fast absorption rate. The vitamin content of cheese is high as well. Vitamin A is known to help protect skin while vitamin B2 promotes cell growth. Eating cheese is vital for maintaining beauty and a healthy body.

The sodium content of cheese varies between different varieties. For example, a single slice of processed cheese (20 g) contains about 0.6 a of salt

Salt is added to natural cheese during the manufacturing process in order to preserve it, to bring out the flavor, to suppress the growth of harmful bacteria, and to promote aging. A decrease in salt results in improper aging and reduces the shelf-life of the cheese. Due to this aging process, blue cheese and parmesan cheese contain higher amounts of salt, but a single serving does not contain an inordinate amount of salt. Natural cheese generally contains less salt. The salt content of processed cheese mainly comes from the original ingredient of the cheese it is made of. Some low sodium cheeses are cream cheese, cottage cheese, mozzarella cheese and fresh cheese.

#### [Recommended salt meter for measuring salinity of cheese]

Dilute sample for more accurate measurement. This is because salt meter uses the conductivity method which measures the amount of electricity that passes through the sample. When measuring samples with atoms that are tightly packed together, it is harder for the electricity to pass through. By diluting, atoms are further apart and this allows for easier salt detection. PAL-SALT is recommended for measuring sample that require dilution.

PAL-SALT PROBE can be directly inserted into cheese and is recommended for testing salt consistency between batches, ensuring consistent salt levels, or for checking how deeply the salt has penetrated the cheese.

Please choose a unit based on your specific needs.

#### Measuring method

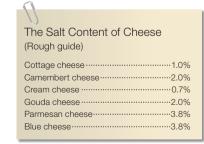
- 1. Take 10g of cheese and mince it.
- 2. Add 90g of water and mix it well.
- 3. After letting the sample soak for 30 minutes (in order for the salt to dissolve into the water), measure the liquid. The soaking time may vary based on the type of cheese, but 30 minutes is generally enough time.

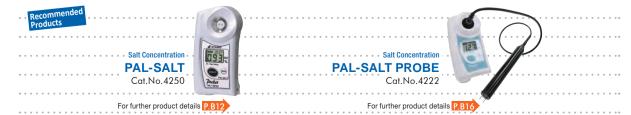






Cottage cheese





Processed meat products are quite popular. Each meat is processed and flavored depending on the type of meat. This process increases shelf life.

# Smoked Meats, Ham, & Sausage

#### [Smoking (Cooking)]

Smoking is a technique used to preserve and flavor food. Liquid smoke and pickling liquid are used to enhance flavor, while also increasing preservation. Generally, there are three ways of smoking foods; smoke roasting, hot smoking, and cold smoking. Smoke roasting requires smoking in high temperature, usually above 80°C. This process is used for spare ribs and such. Hot smoking is done at approximately 60°C and is used for products such as ham. Cold smoking is used for products like prosciutto or unprocessed fresh ham, and the smoking is done below 30°C.

The unique flavors of smoked products are determined by the salt concentration of the pickling and smoke liquid used. Depending on the salt concentration of the liquid, the condition of the meat (tenderness, color) changes.

Commonly pork or boar meat is brined and processed. The English word "ham" refers to products made from pork thigh meat. however, in Japan, it does not necessarily mean the ham was made from pork or from thigh meat. Although most ham is smoked, there are types of ham which are not smoked. The process of smoking a ham involves shaping the meat, salting, seasoning, submerging in brine solution, smoking, and then boiling. The amount of salt used during brining determines the final flavor and texture of the ham



**PAL-SALT** 

Cat.No.4250



PAL-SALT PROBE







**PAL-03S** Cat.No.4403 PAL-106S Cat.No.4506 **PAL-04S** Cat.No.4404 PAL-05S Cat.No.4405

The Salt Content of Smoked

Meats, Ham, & Sausage

(Rough guide)

Prosciutto han

Aged Prosciutto

Sausage is generally made from salted and seasoned ground

pork. The prepared sausage is either boiled or smoked as the final

preservation process. Sausage is generally stuffed into casings,

such as sheep intestines. However, some sausages, like American

breakfast sausage, are prepared without being stuffed into

casings. The right amount of salt in the ground pork is an important

Recommended salt meter to measure jerky, ham, and sausage is

For measuring salt content of solids, we recommend PAL-SALT

PROBE. PAL-03S, PAL-106S, PAL-04S, PAL-05S are recommended

factor for determining the flavor.

for measuring salt water



.28%

For further product details P.B12 For further product details P.B16 For further product details P.B18 Examples of fish marinades used in Japan are saikyo-zuke (sweet miso marinade), miso-zuke (miso marinated), and kasu-zuke (sake lees marinade).

Fish Processing products

# Pickled Fish

Examples of fish marinades used in Japan are saikvo-zuke (sweet miso marinade), miso-zuke (miso marinated), and kasu-zuke (sake lees marinade)

Marinated fish is commonly

consumed in Japan

The natural sweet taste in saikyo miso comes from sucrose in the malt rice. Compared to other types of miso, saikyo miso contains the least amount of salt. The soy beans used for saikyo miso contain saponin and lecithin which can lower cholesterol and help protect against cardiovascular diseases

#### [Kasu-zuke]

Sake lees is a fermented food full of nutrients, just like miso. There are a variety of lees in which food can be marinated, such as sake lees and mirin lees. Normally, fishes are salted first regardless of what marinade is used (miso, sweet miso, or lees). To manage the salt brine concentration, PAL-03S or PEN-SW is recommended. These instruments can measure up to 28% pure salt water. For this reason, they are most suitable for customers that are measuring pure salt water

Please contact ATAGO for further details.

We have instruments that measure in specific gravity or the Baume scale, which is the scale commonly used by hydrometers.

For fish marinated in miso or sake lees. PAL-SALT PROBE recommended. The probe can be directly inserted into the fish. making it easier to measure. This instrument can measure both liquid and solid samples. Testing brine liquid and brined fish is easily accomplished with the PAL-SALT PROBE.

Salt Meter Applications

To measure marinated fish, it is

easier to measure with

a probe that can be

directly inserted into

the fish.

To measure salt content, use the PAL-SALT. For concentration measurements, use the PAL-1

\* Please consult ATAGO about using PAL-1

PAL-SALT can determine salt concentrations of miso and lees while PAL-1 measures total dissolved solids of these marinades To measure salt content, the PAL-SALT uses electrical conductivity. When measuring with the conductivity method, dilution is required. Dilution thins out the sample, allowing for a more accurate measurement. A recommended dilution is 10g of sample to 90g of distilled water























For further product details P.B12

PAL-SALT

Cat.No.4250

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For further product details P.B20

A14



Full of much needed nutrients

"Himono" is an old method used to preserve fish in Japan.

Fish Processing products

# **Dried Fish**

There are many ways to prepare dried fish. The most common method is to salt the fish before drying.

When fishes are seasoned with salt, proteins contained in the food denature (unfold). When the fish is then dried, the proteins trap seasonings inside the fish, resulting in a unique, savory, "umami" flavor. The practice of drying fish in the sun began in early history. People of Nara period (710) used himono as a tribute. By the Edo period, it became widely available and was enjoyed by everyone. Due to its long shelf life, it gained popularity as a souvenir to take along on Oise-mairi, a pilgrimage to the Ise Shrine.

There are several different types of himono based on the method used. These include dried-salted fish, boiled-dried fish, steam-dried, grill-dried, and mirin-dried. Regardless of the method, the first step is to brine in 10 to 15% salt water. This concentration varies depending on the type of fish and how much fat the fish contains. Bluefish and fish with a high fat content require a longer time in higher salinity brine. **PAL-03S** is recommended to measure the concentration of the brine solution.

To test fish after bringing, **PAL-SALT PROBE** is recommended. The probe is directly inserted into the fish for more convenient measurement. **PAL-SALT PROBE** can be used to monitor fish brined in different concentrations of brine solutions.



Dried Surume (Dried squid)

Saki Ika (Dried and seasoned squid)



Dried surume (squid)







Niboshi



Fish eggs have a high concentration of nutrients and is a great source of vitamins.

## Roe

Fish Processing products

Fish eggs that are consumed as food includes kazunoko (herring egg), tarako (pollock roe), ikura (salmon roe), sujiko (salted salmon roe in the sack), karasumi (mullet roe) and caviar. Fish eggs have antioxidants and contain immune-boosting vitamins like zinc and copper. On the down side, they are high in cholesterol.

#### [Kazunoko]

Herring eggs are called kazunoko in Japan. They are preserved in several ways, including being salted or dried. Because of the high price and elegant color, kazunoko is often referred to as "diamonds of the ocean." Salted Kazunoko is prepared by soaking overnight in lightly salted water (salinity of about 1%), changing the water a couple of times.

#### [Tarako]

Brined pollock roe can be eaten uncooked or it can be grilled. The salt content of Tarako is about 5%.

#### [Mentaiko]

Spicy pollock roe made by soaking in a marinade which contains red peppers. The salt content is similar to that of tarako at about 5%. Although Mentaiko has a high salt content and it's recommended to consume sparingly, if 20g of Mentaiko is eaten together with a bowl of rice, the salt content is about 1.1g. This small amount is similar to or less than many types of soups.

#### [Ikura/ Sujiko]

Brined salmon roe that is separated into individual eggs is called lkura, while salmon roe still in the sack is called Sujiko. The same is true for trout eggs. Ikura contains about 1.2g of salt per 50g.

#### [Karasumi]

Karasumi is known as one of the top (and most expensive) Japanese delicacies. It is made by curing the roe sac of mullet in salt over the span of a couple days and then dried under the sun. The salt content is around 5%.

#### [Caviar]

Brined sturgeon eggs is called caviar and it is one of the top three delicacies of the world. Russia and Iran are known for their all natural caviar. Caviars to be exported are brined in 7 to 10% salt, but if sold in the country of origin, 3 to 5% salt is sufficient.

Salt Meter Applications

Consuming too

much of a cured

**PAL-SALT PROBE** is recommended to measure salinity of the fish eggs to test the brined level and quality control of different batches. The ability to directly insert the probe into the fish egg makes it more convenient than other instruments.

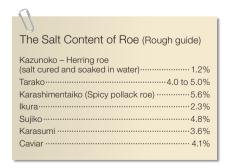
For the highest accuracy, mince the fish roe and dilute with water (by dilution factor of 10). Mix well, let settle for a few minutes, and then measure the liquid solution.

We recommend the  $\mbox{\bf PAL-SALT}$  for this type of measurement.

**PAL-SALT** and **PAL-SALT PROBE** use the conductivity method to detect salt in a sample. Since fish roe is very dense, roe can be difficult to measure. For the most precise results, we recommend mixing 10g of minced roe with 90g of distilled water.

Select from PAL-SALT, PAL-SALT PROBE, PAL-03S (or PAL-04S, PAL-05S), PEN-SW to measure salt water used for cleansing the fish roe.

Contact ATAGO for more details.





<u>A16</u>



Surimi is a world renowned Japanese product made from ground fish paste. Salt is added to create a unique texture. Surimi is made by adding salt to the ground fish paste and then it is shaped and heated for pasteurization.

Fish Processing products

# Fish Paste Products

Processed fish products earn high marks for nutrition because they are high in protein. They are a better source of protein because they contain more nutrients and less fat than other meats. but deliver the same amount of protein. In addition, other surimi products such as Tsumire (minced fish balls) and Satsuma age (fried fish cake) are rich in calcium. Adding salt to the surimi creates a unique texture and produces another dimension to the flavor. Most processed foods may have a high salt content, but in processed fish products, it is quite the opposite; they have a lower salt content.

When compared to other processed foods, fish cakes contain much less salt. Frozen gyoza (dumplings) and curry in a pouch contains an average of 1.3g salt per serving. Processed fish products such as Kamaboko (cured surimi), Satsuma age (fried fish cake), Hanpen (fish cake), and Chikuwa (tube shaped fish cake) only contain 0.6g of salt per serving.

Processed fish products are mainly grilled, steamed, or boiled after the fish is made into a paste. The final products can be categorized according to the pasteurizing process. Some of the major processed fish products are shown below.

Grilled: Chikuwa (tube shaped fish cake). Sasakamaboko (bamboo leaf shaped fish cake), and Datemaki (sweet rolled fish omelette).

Steamed: Kamaboko (cured surimi), Kanikama (crab sticks), Suii-Kamaboko (gristly fish paste), Sumaki-Kamaboko (rolled cured surimi), fish sausage

Boiled: Hanpen (fish cake), Tsumire (minced fish balls), Naruto (cured fish with swirling pattern)

Deep fried: Age Kamaboko (Deep fried cured surimi), Satsuma age (fried fish cake), Tempura, Tsuke Age (fried fish cake), shrimp tempura, young sardine tempura, Gansu (Vegetables and spices mixed with fish paste and deep fried).

PAL-SALT PROBE, which can be inserted directly into the product, is recommended for measuring salt content of processed fish products. With PAL-SALT PROBE, measuring the salt concentration after brining and controlling salt content between different production lots can be easily accomplished.

For measuring concentration of pure salt water, PAL-03S or **PEN-SW** is recommended

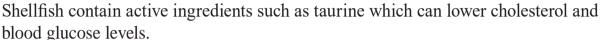












Fish Processing products

# Shellfish

Shellfish (manila clams, clams, ovsters, scallops, and so on) contain active ingredients such as taurine which can lower cholesterol and blood glucose levels. Taurine also inhibits increases in blood pressure. Scallops not only contain taurine but are the most protein rich among all shellfish. Oysters are called the "Milk of the Sea" referring to their well-balanced nutrients. Shijimi (corbicula clam) contains substances that can facilitate kidney function. Every shellfish has valuable nutrients that are fundamental

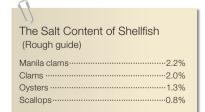
PAL-SALT PROBE which can directly be inserted to the clam is the recommended unit for measuring residual salt in clams.

Depending on the desired result (salt concentration of seawater or for seafood packaging), select from the following units: PAL-SALT, PAL-SALT PROBE, PAL-03S, PAL-04S, PAL-05S, or PEN-SW.



















For further product details P.B12

For further product details P.B16

For further product details P.B18

For further product details P.B20



Out of all the varieties of seaweed, "Wakame" is the one that most graces dining tables in Japan. Wakame is rich in iodine, but is also full of other sea minerals like calcium, potassium, and zinc.

Fish Processing products

# Seaweeds (Kelp & wakame seaweed)

The pleated spore case located at the base of the wakame is called the "mekabu." It is said to have the greatest nutritional value out of all the parts of the wakame. Wakame protects our bodies from active oxygen, and it is said to contain the same amount of vitamins as many vegetables. These include vitamin C, which strengthens the immune system, beta carotene which guards against rough, chapped skin, and colds. Wakame also contains niacin, vitamin A, B vitamins, and vitamin K.

Salted preserved wakame makes up 90% of all varieties of wakame products. The quality evaluation of salted preserved wakame is commonly determined by measuring its water activity. There are many small scale producers in the wakame processing industry, and this causes many discrepancies. If the salt content is too low, the possibility that the quality will degrade during storage becomes higher, and so measuring the water activity is one method of quality evaluation. By measuring the water activity

of salted and preserved wakame, it becomes possible to easily evaluate the quality of products before shipping them out.

We recommend the **PAL-03S** to measure the salt content of wakame.

#### Measurement method

Remove the salt from the wakame leaves. Take 10g of the salted and preserved wakame, add 90g of boiled water and stir. Let stand for approximately 1 minute, take 2 or 3 drops of the liquid, and measure it. Multiply the value on the salt meter by 10 to receive the original salt concentration of the wakame.

\*Water activity is a good indicator of the perishability of a food product. The water activity of water is defined as, "1." The addition of salt or sugar to the food, or drying or dehydrating the food, causes the water activity value to be less than 1. This decreases the perishability of the food product.



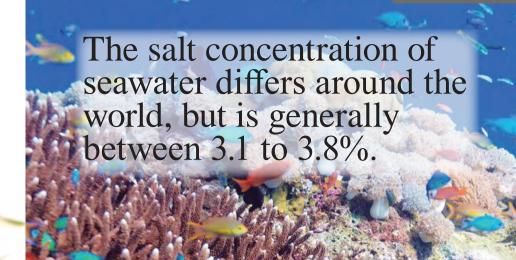


Miso soup with wakame, tofu, and deep-fried tofu

The Salt Content of Seaweeds
(Rough guide)

Rishiri-konbu (a species of konbu commonly used for soup stocks) 6.9%
Wakame (raw) 1.5%
Wakame (dried) 16.8%
Wakame (cut and dried) 24.1%
Mekabu (raw) 0.4%





The 3% salt concentration found in seawater is derived from trace amounts of minerals found in the ocean.

The salt concentration of seawater used in ocean research and tanker ballasts, as well as artificial seawater for marine biology applications, is constantly monitored.

Seawater

# Seawater

#### [Salt Concentration of Seawater]

The salt concentration of artificial seawater used in aqua farming on dry-land for raising juvenile fish, is between 30 to 35%. Brackish water is required for prawns and certain species of fish. The salt concentration of brackish water is generally between 0.5 to 30%.

Researchers have measured, monitored, and recorded the salt concentration of seawater in every ocean region around the world. Interesting trends have been discovered based on this research. It seems that the beautiful coral reefs that stretch out across the sea cannot be formed if the salt concentration is not between 33 to 35%.

From the perspective of oceanic ecology preservation, there are regions where measuring the salt concentration of ballast water in vessels (like tankers) is crucial. In the waterways around New York State, water must be more than 30% in order to be released back into the water system.

1% = 10‰ (1 percent = 10 per mill)







An agua farm in the ocean

· Recommended Products		
Products	Seawater specific gravity	
Seawater specific gravity	MASTER-S/Mill α	• • • • • • • •
PAL-06S Cat.No.4406	Cat.No.2491	
<b>PAL-07S</b> Cat.No.4407	MASTER-S/Mill M	
<b>PAL-08S</b> Cat.No.4408	Cat.No.2493	
For further product details P.B19	For further product details P.B21	

A20

What is the salt

concentration of

the saline that is

around us?

Salt water has many uses, but is commonly used in the medical field, for cooking, and for selecting seeds (by the differences in specific gravity).

# Brine (Isotonic sodium chloraide solution), For Cooking (Water after boiling seafood) $For \ Agriculture \hbox{(Seed selection based on specific gravity)}$

Normal saline is defined as 0.9w/v% sodium chloride in water. The concentration is important because it is very close to the salt concentration of the human body. Normal saline is used to wash injuries and to help replenish fluids or cleanse wounds.

On the other hand, for cooking, salt water is used to boil seafood and pasta. It is commonly said that the best way to cook pasta is to use boiling water with the same salinity as seawater, but in reality, the key to all dente is for the salinity to start at about 0.85% and change to 1% by the time the pasta is finished boiling.

When boiling crab, salt concentration is important in bringing out the best flavor, "umami." In most cases, a salt level close to ocean salinity (3 to 4%) is used, with slight differences depending on the type of crab or the chef's preference. Too much salt can ruin the taste of crab but too little salt will result in bland, flavorless crab. Controlling salt levels to achieve the best flavor may appear like a simple task, yet it is critical. Why not take more control with an instrument that can quickly and accurately measure the salt level? The recommended instrument is PAL-03S.

Baby sardines and whitebait perish very quickly once caught, making the freezing storage method difficult. Soon after they are caught, heat processing is used to preserve the fish fresh. This is done by boiling the fish in lightly salted water. To manage salt concentration, PAL-03S is recommended.

Inline salt meters are available for customers that would like to automatically manage salt concentration. Please feel free to contact us for more details

In the agricultural industry, salt water is used for seed selection. High quality seeds will sink, while low quality seeds will float. Different concentrations of salt water are used depending on the variety of seed. Once seeds are selected, they are washed in flesh water



concentration should be close to that of the ocean

**PAL-SALT** 

Cat.No.4250

For further product details P.B12



A change in the salt concentration from 0.85% to







V	
The Salt Content of Brine	
(Rough guide)	
Normal saline	0.9%
Salt water used to boil pasta	1.0%
Salt water used to boil seafood ····	·····3.0 to 4.0%

**PEN-SW** (Baume)

Fish farming is categorized into two systems: irrigation ditch and sea cage. The sea cage system uses cages submerged directly into the ocean, lakes, or ponds. The irrigation ditch system utilizes above ground irrigation systems to raise the fish. Above ground fish farming with closed loop water circulation is called a "closed recirculation aquaculture system."

Aquafarming

# Onsen Tora-fugu (Japanese tiger pufferfish aquafarmed in artificial seawater) & Koi (Carp)

#### [Onsen Tora-fugu (Closed Recirculation Aquaculture System)]

Recent media coverage in Japan has increased public awareness of "Onsen Tora-fugu" (Tiger Pufferfish) that are raised in natural hot spring water. The hot spring raised pufferfish are market-ready in one year, a full six months faster than when a sea cage system is

Onsen Tora-fugu are raised in salt water at no less than 0.4% salt concentration. Right before shipment, they are transferred to an artificial seawater tank with salt concentration at 3.4 to 3.5% salt. Without strict control of the salt content in the natural hot spring water, Onsen Tora-fugu could turn a dark color, and eventually it can lead to death.

Aquaculture farming allows areas with no access to the ocean to raise not only pufferfish, but other saltwater creatures (like shrimp). These farms can help to revitalize the economy of nearby cities or



When koi (carp) have topical damage or a bacterial infection, a salt water bath is recommended. Through osmosis, the salt water allows the koi to readiust and recover. Most commonly, a 0.3 to 0.7% salt bath is used for between 48 to 120 hours. The effectiveness of salt baths is significant, especially when treating fin/tail rot, or narcolepsy. However, the wrong concentration of salt, such as a high concentration, could affect the color of the fish, and could even result in death

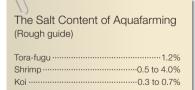


Tora-fugu (tiger pufferfish) raised in closed recirculation hotpot)



Fugu Chiri Nabe (pufferfish





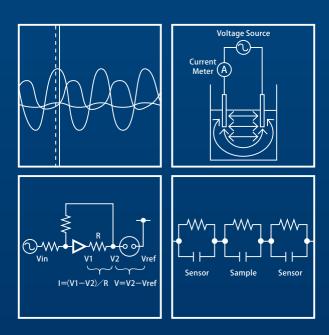
Precise salt

control for fish

farm tank



PAL-SALT **PAL-03S PAL-06S** Cat. No. 4250 Cat.No.4403 Cat. No. 4406 For further product details P.B12 For further product details P.B18



# Salt Meter Guide

To users measuring salinity through the titration method, hydrometers (Baume scale), or low-end salt meters.



# **Are You Having Trouble** Managing the Salinity of **Your Products?**

Until now, food processing sites and commercial kitchens had no effective way of measuring salinity. One major contributing factor is that there were no convenient and easy to use salt meters available.

The titration method requires dangerous reagents, which cannot be used in commercial kitchens or processing sites.

Salt meters designed for common household use are available; however, they are not accurate enough to fulfill the needs of manufacturing sites or commercial kitchens. ATAGO recognized this demand and introduced salt meters that fulfilled the requirements of these industries. ATAGO's salt meters are highly suitable for use in any food processing site or commercial kitchen.

All ATAGO products are designed and manufactured in Japan.

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\* Specifications and appearance are subject to change without notice.

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HACCP GMP GLP

ATAGO products comply with HACCP,GMF

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Hydrometer (Baume scale) · · · · · · · · · · · · · · · · · · ·	٠.		٠ [
Law and Calt Matara (Flactuical Constructivity Matheau)			

#### For Users Measuring Salinity for the First Time ▶

#### Product Information ▶

Electrical conductivity	PAL-SALT·····	B12
Method	PAL-SALT Mohr	B15
	PAL-SALT PROBE · · · · · · ·	В1
	ES-421 ·····	B1:
Digital Pocket Refractometer	PAL series · · · · · · · · · · · · · · · · · · ·	B18
Hand-Held Refractometer	PEN series · · · · · · · · · · · · · · · · · · ·	B20
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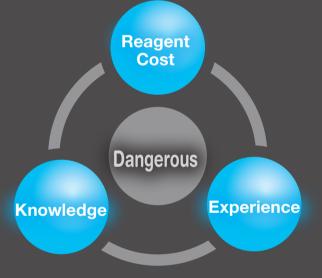


The titration method requires various lab equipment and the set-up/clean-up requires time and effort. Measurements must also be taken on a table or benchtop. This method is not portable or convenient.

#### ATAGO's Salt meter...

- Does not require any lab equipment.
- ▶ Does not require complicated procedures-just dilute with water.
- ▶ Can be used anywhere.

"Isn't there a method that doesn't need a reagent?"



The titration method requires dangerous and costly reagent. Using the reagents safely is time consuming and requires proper training.

#### ATAGO's Salt meter...

- ▶ Absolutely no reagent required.
- ▶ Take just 3 seconds to measure.
- ► Easy to operate and can be used by anyone.

"Disposing of liquid waste is a hassle."



After measurements are completed, the titration method requires proper disposal of the sample liquid, liquid silver nitrate, and the reagent.

#### ATAGO's Salt meter...

- ➤ Does not require reagent. Zero liquid waste.
- ▶ No disposal cost.
- ► Environmentally friendly and does not harm the earth.

# Hydrometer (Baume scale)

# For Users Measuring Salinity With Hydrometers



# -----

# "I accidentally broke it."

A Hydrometer (Baume scale) is a fragile glass product which may cause damage if shattered. When used in facilities such as food product factories, special care and consideration is necessary for handling any shattered glass or chemicals contained in the hydrometer.

#### ATAGO's Salt meter...

- Does not break—no need to worry about damage.
- No need to clean any shattered glass.
- No cost of replacing broken hydrometers.

# rustrating

# "Where do I read?"

Hydrometers can be difficult to read because the constant motion of the hydrometer causes the scale to move. This makes it difficult to find the exact point where the surface of the liquid corresponds to the hydrometer scale. Furthermore, air bubbles may adhere to the scale and interfere with readings. Hydrometers can only measure clear samples. They also require a large amount of sample.

#### ATAGO's Salt meter...

- Simply place a few drops on the sample stage to measure. Only a minute amount of sample is needed!
- Fully digital display. Measurements can be read instantly (an accurate and easy to read analog version is also available).
- Colored, opaque, and paste-like samples can be measured.

# "Temperature compensation is such a hassle."

The ability to read a small scaled hydrometer requires experience. Hydrometers also require manual temperature compensation.

#### ATAGO's Salt meter...

- No experience or calculation needed.
- Measurement results are directly displayed.
- No need to take temperature into account—the automatic temperature compensation feature will calculate it for you.

# Low-end Salt meters (Electrical Conductivity Method)

For Users Measuring Salinity With Simplified Salt Meters

# "This is really not so accurate."

Most low-end salt meters only display an estimated value of the salt content. Depending on the measurement method, there can be a discrepancy in the values after each measurement. This calls into question whether or not measurements are being taken correctly.

Low-end salt meters are also sensitive to temperature. A change in temperature can produce vastly different measurement results, even among the same samples. There are even some salt meters that cannot measure samples that are too hot, and some that cannot measure samples that are too cold.

ATAGO's Salt meter...

- Displays actual values-- not just an estimate
- ▶ Highly accurate measurement
- Equipped with Automatic Temperature Compensation .

# "This breaks easily."

Some low-end salt meters break or stop functioning within one year. In many cases, this is due to corrosion on the electrode, water damage (body of units not water resistant), or heat damage to the plastic body.



- ► Measurement temperture up to 100°C.
- Can be washed under running water.
- Durable, corrosion resistant electrodes (PAL-SALT only).

# "Disposable units end up costing you more."

Many of the low-end salt meters cannot be calibrated. If the readings become unstable, a new unit must be purchased. Not only do you risk fluctuating readings, the cost of replacing unit after unit make the low-end salt meters much more expensive over time.

ATAGO's Salt meter.

- Zero sets with air (electrical conductivity method), Zero sets with water (refractive method)
- Calibration function for accurate measurement (Electrical conductivity method)
- Reference Setting function allows for long-term, reliable use.



# **Electrical Conductivity Method**

## **Refractive Method**

#### **Digital Pocket Refractometer**

Model	PAL-SALT	PAL-SALT Mohr	PAL-SALT PROBE	ES-421	PAL-03CS	PAL-03S	PAL-106S	PAL-04S	PAL-05S	PAL-06S
Cat.No.	4250	4251	4222	4211	4393	4403	4506	4404	4405	4406
Scale	Salt concentration (g/100g)	Salt concentration (g/100g)	Salt concentration (g/100g)	Salt concentration (g/100g)	Salinity/snow- melting agent (g/100g), Freezing Point	Salinity/Snow- melting agent (g/100g)	Salinity (g/100mL)	Salinity specific gravity	Salinity (Baume)	Seawater (Salinity)















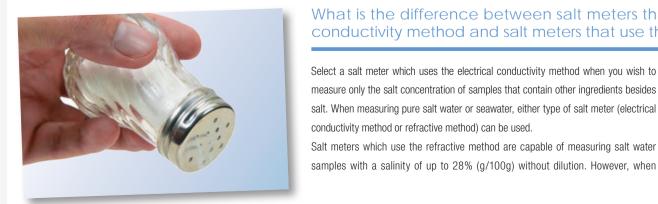






Page	P.B12
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#### **Refractive Method Digital Pocket Refractometer** Digital Dip-Type Refractometer Hand-Held Refractometer MASTER-BX/ S28M MASTER-S/ MASTER-S/Mill PAL-07S PAL-08S PEN-SW (W) PEN-SW (WV) PEN-SW (Baume) MASTER-S10a MASTER-S10M MASTER-S28α MASTER-S28M Model 4408 3756 3757 3765 2471 2481 4407 2491 2493 2473 2483 2484 Cat.No. Seawater Salinity Salinity Salinity Salinity Seawater Seawater Seawater (Baume) Salinity (g/100g) Salinity (g/100mL) Salinity (Baume) Brix & Salinity Scale (Wide Range) (High Accuracy) P.B20 P.B20 P.B21 P.B21 P.B21 P.B21 P.B21 P.B21 P.B19 P.B19 P.B20 P.B21 Page



#### What is the difference between salt meters that conductivity method and salt meters that use the

#### use the electrical refractive method?

Select a salt meter which uses the electrical conductivity method when you wish to measure only the salt concentration of samples that contain other ingredients besides salt. When measuring pure salt water or seawater, either type of salt meter (electrical Salt meters which use the refractive method are capable of measuring salt water

conductivity method when measuring a variety of samples (salt water and samples containing other ingredients, like condiments).





Measurement history (up to 100 items) can be measuring salt water samples with a high concentration, dilution is read by touching a contactless IC card reader / necessary when using an ATAGO salt meter which uses the electrical writer connected to a smartphone or a personal conductivity method. For this reason, when measuring pure salt water or seawater samples, a salt meter which uses the refractive method is much more convenient. Please select a salt meter which uses the

\* The N-Mark is a trademark or registered trademark of NFC Forum, Inc. in the United States and in other countries.



B10

# Control salt with this innovative and convenient measurement method

Salt concentration 10.0% **Features Offset Function** Digital Model

Digital Hand-held "Pocket" Salt Meter

#### PAL-SALT Cat.No.4250

Scale Salt concentration (g/100g) **Measurement Range** 

**Measurement Accuracy** Refer to Specifications

E ATAGO

Docket

SALT METER

International Protection Class IP65

0.00 to 10.0%

# Long lasting salt meter

Durable titanium electrode

Uses titanium electrode that is highly resistant to corrosion from salt water and seawater. Long lasting and durable. Is not damaged by friction and can withstand harsh usage in the kitchen or at factory sites.



#### Stable reading

Apply just a few drops of sample on the sample stage

Salinity can be measured by placing a few drops of sample on the sample stage. The measurement stability is not affected by substances containing oil or substances at a high temperature. Measuring without inserting the salt meter into the sample is more sanitary.

#### **Easy calibration for** reliable results

Zero Setting & Reference Setting

One press of ZERO button to zero set with air. Additionally, 2.50% saline solution allows for testing a known point. Unlike disposable salt meters, the PAL-SALT gives reliable stable measurement results.





Apply 2 to 3 drops to the sensor section.



Press START



Measurement value displays in 3 seconds.

#### When displayed result is compared against the titration method

#### Off Set function

Features the offset function which enables the programming of a coefficient and a constant to automatically convert measured values. Able to directly display measurement value correlated to other principles, such as titration. Also, by setting the dilution factor, the original salt concentration can be directly displayed.

y = Ax + b

y: Value displayed on the unit

x: Measured value by the unit

A: Coefficient

b: Constant

Waterproof design

Sanitary design

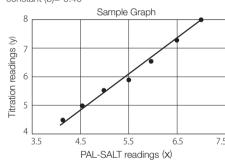


The whole unit can be rinsed under running water. Very safe and sanitary for use in the food industry.

#### Offset Feature Example

If a different detection principle (such as titration) results in different measurement values, unit can be programmed with a correlation coefficient (A) and a constant (b) to display values close to the other detection principle.

In this graph: coefficient (A)=1.18 constant (b)=-0.40



#### Offset Feature Example 2

If a 10% dilution is made, entering the Dilution Factor (A)=10 will display the value of the original, undiluted

When measured value is 0.90 for a sample with dilution factor of 10,



×10 (dilution factor)

The actual salt concentration is 9.0%. Input the coefficient (A) of 10, and the value multiplied by 10 will be displayed.



Display value

Specifications	
Model	PAL-SALT
Cat.No.	4250
Scale	Salt concentration (g/100g) Temperature
Measurement Method	Conductivity method
Measurement Range	0.00 to 10.0% of salt concentration 5.0 to 100°C
Resolution	0.01% for salt concentration of 0.00 to 2.99% 0.1% or salt concentration of 3.0 to 10.0% 0.1°C
Measurement Accuracy	Displayed vale $\pm 0.05\%$ (for salt concentration of 0.00 to 0.99%) Relative precision $\pm 5\%$ (for salt concentration of 1.00 to 10.0%) $\pm 1\%$
Sample Temperature	5 to 100°C
Ambient Temperature	10 to 40°C
Sample Volume	At least 0.6mL
Measurement Time	Approx. 3 seconds
Power Supply	Size AAA alkaline batteries × 2
International Protection Class	IP65 Dust-tight and Protected against water jets.

55(W) × 31 (D) ×109 (H) mm, 100g (Main unit only)

Dimension & Weight

## Relationship between electric conductivity method and titration method

Correlating the difference in detection principle and measurement results for salt meters using conductivity method (PAL-SALT etc.) and Mohr method.

#### Detection principle for conductivity method

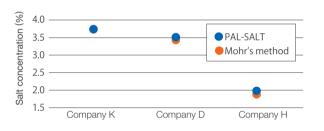
PAL-SALT uses the conductivity method in which the amount of electrolytes in the sample is detected and converted to salt concentration. Mohr's method detects the amount of chlorine in the sample and converts it to salt concentration. The unit used for Mohr's method is weight/volume (g/100mL) while PAL-SALT uses weight/weight (g/100g). Food contains various ingredients and for this reason a value computed by PAL-SALT and Mohr may not match. To compensate for the difference, a conversion chart can be created by plotting points for measurement values by both methods.

Please refer to P.B11 for Offset function.

#### There is a correlation between the conductivity method and Mohr's method.

#### Measurring Salinity of Ketchup

Testing ketchup shows that results obtained by PAL-SALT and Mohr's method were very close.

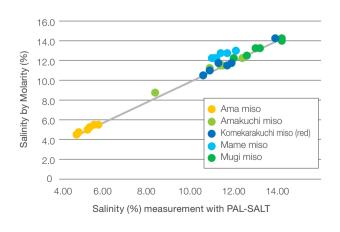


#### Salinity of Ketchup: Correlation between the conductivity method and Mohr's method (%)

	Salt concentration				
	PAL-SALT	Mhor's method			
Company K	3.74	3.73			
Company D	3.51	3.43			
Company H	1.98	1.88			

#### Measuring Salinity of Miso Soup

The following chart shows a comparison of measurement results for PAL-SALT and titration method for different types of miso. As shown in the graph, there is a correlation between the PAL-SALT measurement and the results obtained by titration.



Salinity of miso: Correlation between the conductivity method and Mohr's method (%)

	Salt concentration				
	PAL-SALT	Mhor's method			
	4.50	4.8			
	4.75	4.9			
Ama miso	5.00	5.3			
Ama miso	5.25	5.4			
	5.50	5.6			
	5.50	5.8			
	12.25	12.4			
	11.00	10.9			
Amakuchi	8.75	8.4			
miso	11.50	11.5			
	11.25	10.9			
	11.50	11.4			
	12.25	12.0			
Kome	14.00	14.2			
karakuchi	14.25	14.2			
miso	13.25	13.2			
(red)	13.25	13.0			
	12.50	12.6			
	12.25	11.0			
	12.75	11.4			
Mame miso	12.75	11.7			
Maine Illiso	13.00	12.1			
	12.25	11.1			
	12.25	11.2			
	11.00	10.9			
	11.50	11.7			
Mugi miso	10.50	10.6			
1110g: 111130	11.75	11.9			
	11.75	11.3			
	14.25	13.9			

# For Measurement in the Weight/Volume **Ratio** as in Titration (Mohr Method)

Salt concentration 10.0%

Offset feature

Unit g/100mL



Digital Hand-held "Pocket" Salt Meter

#### PAL-SALT Mohr Cat.No.4251

Scale Salt concentration (g/100mL) **Measurement Range** 

0.00 to 10.0% Refer to Specifications International Protection Class IP65

#### Salt concentration is displayed in g/100mL

Salt concentration is displayed in the same units as used in titration (Mohr method)



Titration (Mohr method) mostly quantifies salt concentration in terms of the weight/volume ratio (g/100mL). The PAL-SALT Mohr was designed with this in mind, so there is no need to convert the readings because this unit displays salt concentration in weight/volume

#### **Upgraded and revolutionary features**

Specifications are the same as the PAL-SALT (excluding unit readout).

With the exception of the unit readout (w/v), the PAL-SALT Mohr shares common features and specifications with the PAL-SALT, such as the Offset feature. When measuring a sample that has been diluted by a factor of 10, the PAL-SALT Mohr also has a function that can display the actual salt concentration before

#### Reference Check

Calibrating (checking the reference point) with 2.50g/100g of salt water



A 2.50g/100g salt water solution will read 2.54 ±0.13% (w/v) on the PAL-SALT Mohr. If measurement values are abnormal, the unit is equipped with a reference set feature.

2.50g/100g=2.54g/100mL

#### **Specifications**

**Measurement Accuracy** 

Model	PAL-SALT Mohr		
Cat.No.	4251		
Scale	Salt concentration (g/100mL) Temperature		
Measurement Method	Conductivity method		
Measurement Range	0.00 to 10.0% of salt concentration 5.0 to 100°C		
Resolution	0.01% for salt concentration of 0.00 to 2.99% 0.1% or salt concentration of 3.0 to 10.0% 0.1°C		
Measurement Accuracy	Displayed vale ±0.05% (for salt concentration of 0.00 to 0.99%) Relative precision ±5% (for salt concentration of 1.00 to 10.0%) ±1%		
Sample Temperature	5 to 100°C		
Ambient Temperature	10 to 40°C		
Sample Volume	At least 0.6mL		
Measurement time	Approx. 3 seconds		
Power Supply	Size AAA alkaline batteries × 2		
International Protection Class	IP65 Dust-tight and Protected against water jets.		
Dimension & Weight	55(W) × 31 (D) ×109 (H) mm, 100g (Main unit only)		



sample stage.



results are displayed

For measuring salt concentration of solid samples

Probe model

Digital Hand-held "Pocket" Salt-Meter

# PAL-SALT PROBE Cat.No.4222

**Measurement Range** Scale Salt concentration 0.00 to 7.0%

Probe can be inserted directly to measure solid

Check for salt penetration, salt extraction, or salt presence.

Insert probe directly into the sample to measure.

**Measurement Accuracy** 

International Protection Class IP65

Refer to Specifications

**Specifications** 

Cat No. Measurement Method

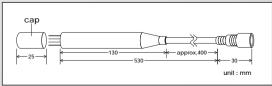
Processed meat: Ham, sausag oacon, chashu (Barbequed Pork) IP65 Water resistant.

> Dimension & Weight Electrode probe : ø10 × 530mm

> > ※ About displayed value PAL-SALT probe can accurately measure salt water in percentage (g/100g) within spsifications. For samples containing non-salt substances, or if the probe is directly inserted into a solid sample, measurement result should only be used as a reference.

\* Dilute with water when measuring samples above 7% salt concentration or above 6% brix.

Probe Dimension



Salt concentration 7.0%

Simple measurement

Various examples

PAL-SALT PROBE Salt concentration (g/100g) Conductivity method 0.0 to 7.0% (ATC) 0.01% (0.00 to 1.99%) Resolution 0.1% (2.0 to 7.0%) +0.1% (0.00 to 1.99%) Relative precision ±5% (2.1 to 5.0%) Accuracy Relative precision ±10% (5.1 to 7.0%) Sample Temperature Approx. 3 seconds Power Supply Size AAA alkaline batteries × 2 Protection Class Main unit : 55(W) × 31 (D) ×109 (H) mm, 100g

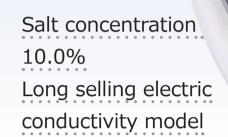
Processed seafood : Sundried fish, Onigiri (Rice ball), bread herring egg,fish sausage







Quality assurance for food factory



Digital Salt Meter

#### ES-421 Cat.No.4211

Scale **Measurement Range** Salt concentration 0.00 to 10.0%

**Measurement Accuracy** Refer to Specifications International Protection Class **IP64** 

#### Lightweight and ergonomic design

Stable on the table yet compact to carry

Sample stage is made of SUS316L resin which is known for its durability against corrosion. A sample can be measured while the device is in your hand or set on a desk.

#### **Equipped with Offset Feature**

Redesigned and upgraded with a convenient, brand

Newly equipped with a convenient offset feature for measurement. This feature enables the instrument to produce values which are close to those of other measurement principles, such as titration. For details, please see P.B13.

## High accuracy

Cup shaped sample stage



Only requires 0.6mL of sample. High accuracy of ±0.05% for salt concentration under 0.99%.

#### **Specifications**

Model	ES-421
Cat.No.	4211
Scale	Salt concentration (g/100g)
Measurement Method	Conductivity method
Measurement Range	0.00 to 10.0% (ATC)
Resolution	0.01% for salt concentration of 0.00 to 2.99% 0.1% for salt concentration of 3.0 to 10.0%
Measurement Accuracy	Displayed value ±0.05% (for salt concentration of 0.00 to 0.99%) Relative precision ± less than 5% (for salt concentration of 1.00 to 10.0%)
Sample Temperature	5 to 100°C
Ambient Temperature	10 to 40°C
Measurement Time	Approx. 3 seconds
Power Supply	006P Dry battery (9V)
International Protection Class	IP64 Dust-tight and Protected against splashing water.
Dimension & Weight	170 (W) × 90 (D) ×40 (H) mm, 220g(Main unit only)

- · Easy operation, apply small amount of sample and press start.
- Simple design with only two buttons.

B16

Digital Pocket Refractometer Digital Pocket Refractometer

# For Managing Salt water and Seawater Concentration

# PAL series

Digital Hand-Held "Pocket" Refractometer



Salinity/Snow-melting agent (g/100g)

PAL-03CS PAL-03S

Cat.No.4393 Cat.No.4403

Salinity

Specifications	PAL-03CS	PAL-03S
Scale	Sodium chloride (g/100g) Freezing point	Sodium chloride (g/100g)
Measurement Range	Sodium chloride : 0.0 to 28.0% Freezing point : 0 to -22°C	0.0 to 28.0%
Resolution	Sodium chloride : 0.1 % Freezing point : 1 °C	0.1 %
Measurement Accuracy	Sodium chloride : ±0.2% Freezing point : ± 1 °C	±0.2 %
Temperature Compensation	10 to 4	10 ° C

#### Salinity (g/100mL)

**PAL-106S** Cat.No.4506



Specifications Sodium chloride (g/100mL) Scale 0.0 to 33.0 % Measurement Range Resolution 0.1% Measurement Accuracy ±0.2 % Temperature Compensation 10 to 40 °C



PAL-106S



#### Salinity specific gravity

**PAL-04S** 

Cat.No.4404



#### Specifications

Scale	Sodium chloride ( S.G. )	
Measurement Range	1.000 to 1.217	
Resolution	0.001	
Measurement Accuracy	±0.002	
Temperature Compensation	10 to 40 °C	

#### Salinity (Baume)

PAL-04S

NFC Equipped Model

PAL-05S Cat.No.4405

Specifications				
Scale	Sodium chloride (Baume)			
Measurement Range	0.0 to 25.7 °			
Resolution	0.1°			
Measurement Accuracy	±0.2°			
Temperature Compensation	10 to 40 °C			





Seawater (Salinity)

PAL-06S

Specifications

Cat.No.4406



Scale	Seawater (Salinity)
Measurement Range	0 to 100 ‰
Resolution	1‰
Measurement Accuracy	± 2 ‰
Temperature Compensation	10 to 40 °C

NFC Equipped Model

PAL-06S

#### Seawater specific gravity

**PAL-07S** Cat.No.4407

Sea- water	

oecifications	
cale	Seawater (S.G.)
easurement Range	1.000 to 1.070
esolution	0.001
easurement Accuracy	± 0.002
mperature Compensation	10 to 40 °C



PAL-07S



#### Seawater (Baume)

**PAL-08S** 

Cat.No.4408



S	p	е	С	iti	Ca	ati	0	n	S

Scale	Seawater (Baume)
Measurement Range	0.0 to 10.0 °
Resolution	0.1 °
Measurement Accuracy	± 0.2 °
Temperature Compensation	10 to 40 °C

#### **Common Specifications**

Temperature	10 to 40 °C Resolution : 0.1 °C Measurement Accuracy : ± 1 °C
Sample Volume	At least 0.3mL
Measurement Time	Approx. 3 seconds
Power Supply	2× AAA Batteries
International Protection Class	IP65 Dust-tight and Protected against water jets.
Dimensions & Weight	55(W)× 31(D) ×109(H) mm,100g (Main unit only)

Equipped with ATC (Automatic Temperature Compensation) Equipped with ELI (External-Light Interference) for reliable outdoor measurements

#### **ELI Feature**

(External-Light-Interference) Patented

When intense light penetrates the prism of a digital refractometer, the light waves interfere with the sensor, which may lead to inaccurate measurements. To ensure accurate measurement results, the PAL is programmed with the ELI feature, which displays the [nnn] warning message when intense direct light is detected. Shading the sample stage with your hand and re-pressing the START key will ensure accurate measurement results each time.



Apply 2 to 3 drops of sample on the prism surface.



Press the START key.



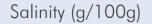
Measurement value is displayed in 3 seconds.

B18

# Three Ways to Measure: Touch, Dip, Stir

# **PEN** series

# Digital Hand-Held "PEN" Refractometer





#### PEN-SW (W) Cat.No.3756

Specifications	
Scale	Salinity (g/100g)
Measurement Range	Salinity (g/100g): 0.0 to 28.0% (Automatic Temperature Compensation)
Resolution	Salinity (g/100g) : 0.1%
Measurement Accuracy	±0.2%
Temperature Compensation	10 to 40 °C
Power Supply	1 × Size AAA alkaline battery
International Protection Class	IP65 Dust-tight and Protected against water jets. Prism head IP67 Dust-tight and Protected against the effects of temporary immersion in water.
Dimension & Weight	160(W) × 38 (D) ×18 (H) mm, 70g (Main Unit only)

Salinity (g/100mL)



#### PEN-SW (WV) Cat.No.3757

	Specifications	
	Scale	Salinity (g/100mL)
	Measurement Range	Salinity (g/100mL) : 0.0 to 33.0% (Automatic Temperature Compensation)
	Resolution	Salinity (g/100mL): 0.1%
	Measurement Accuracy	Salinity (g/100mL): ±0.2%
	Temperature Compensation	10 to 40 °C
	Power Supply	1 × Size AAA alkaline battery
1	International Protection Class	IP65 Dust-tight and Protected against water jets. Prism head IP67 Dust-tight and Protected against the effects of temporary immersion in water.
y	Dimension & Weight	160(W) × 38 (D) ×18 (H) mm, 70g (Main Unit only)

Sodium chloride (Baume)



## PEN-SW (Baume)

#### Cat.No.3765

Specifications	
Scale	Sodium chloride (Baume)
Measurement Range	Sodium chloride (Baume) : 0.0 to 25.7 ° (Automatic Temperature Compensation)
Resolution	Sodium chloride (Baume) : 0.1 °
Measurement Accuracy	Sodium chloride (Baume) : ±0.2 °
Temperature Compensation	10 to 40 °C
Power Supply	1 × Size AAA alkaline battery
International Protection Class	IP65 Dust-tight and Protected against water jets. Prism head IP67 Dust-tight and Protected against the effects of temporary immersion in water.
Dimension & Weight	160(W) × 38 (D) ×18 (H) mm, 70g (Main Unit only)



Easy and Simple Operation!







ing - No need for a handed operation. pipette or spoon. Just insert the PEN directly

Easy cleaning.

Ultimate Functionality. Unsurpassed Quality. Seamless Usability. Perfection pursued for function, operation, and design. The ultimate hand-held refractometer.

# **MASTER** series

#### Hand-Held Refractometer

Seawater specific gravity



#### MASTER-S/Mill α MASTER-S/Mill M

Cat.No.2491 ATC•Water Resistant Cat.No.2493

	Specifications	MASTER-S	/Mill α	MASTER-S/Mill M
	Measurement Range		<ol> <li>Salinity: 0 to 100</li> <li>Specific gravity:</li> </ol>	
	Minimum Scale		① 1‰ ② 0.001	
	Measurement Accuracy		*± 1‰ *± 0.0005 (10 to 30°C)	
er	Dimension & Weight		32(W) × 34 (D) ×207 (H	H) mm, 110g
	*Repeatability			

Salinity (High Accuracy)



#### MASTER-S10 α MASTER-S10 M

Cat.No.2471 ATC-Water Resistan Cat.No.2473

Specifications	MASTER-S10 α	MASTER-S10 M
Measurement Range	Sodium chloride : 0.0 (Automatic Temperat	0 0
Minimum Scale	0.1g / 10	)0g
Measurement Accuracy	± 0.2g /100g * ± 0.1 /100g (10 to 30°C)	
Dimension & Weight	32(W) × 34 (D) ×203 (H	) mm, 105g
*Repeatability		

Salinity (Wide Range)



#### MASTER-S28 a **MASTER-S28 M**

Cat.No.2481 ATC•Water Resistant Cat.No.2483

Specifications	MASTER-S28 α	MASTER-S28 M
Measurement Range	Sodium chloride : 0.4 (Automatic Temperat	
Minimum Scale	0.2g / 1	00g
Measurement Accuracy	± 0.2g /100g * ± 0.1 /100g (10 to 30°C)	
Dimension & Weight	32(W) × 34 (D) ×168 (	H) mm, 90g
*Repeatability		

**Brix & Salinity** 



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easurement value

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oundary line

#### MASTER-BX/S28 M

Cat.No.2484

	MACTERE	77 020 IVI Oat.No.2404
	Specifications	MASTER-BX/S28 M
	Measurement Range	① Brix : 0.00 to 33.0% ② Sodium chloride : 0.0 to 28.0g / 100g
	Minimum Scale	① 0.5% ② 0.5g / 100g
	Measurement Accuracy	
nity	Dimension & Weight	32(W) × 34 (D) ×168 (H) mm, 90g
	*Papagtability	





fter measuring, the instrument can be easily eaned with running water under a faucet.



tomatic Temperature Compensation (ATC) \* Upgraded Automatic Temperature Compensation automatically adjusts the measurement value in response



bright field of vision and a distinct boundary ne allow for truly clear readings with a single



nooth grip eliminates the possibility of food and samples being trapped, resulting in contamination and bacterial growth.



The MASTER series has passed all water resistance dust resistance, and drop tests.



utomatic Sample Distribution (ASD) allows for even ample distribution across the prism, without having to open the daylight plate to manually distribute the sample.

\* a type only

# **Optional Accessories**

#### NaCl Solution for Calibration

	Parts No.	Contents	Concentration	Models	Shelf life
$\prod$	RE-120250	5mL	2.50±0.05%	PAL-SALT PAL-SALT Mohr (2.54%) ES-421 PAL-SALT PROBE	6 Weeks
AB250	RE-143025	30mL	2.5%	PAL-SALT PROBE	1 year
NaCI Solution Conc. 2.50 ±0.057	RE-145025	500mL	2.5%	PAL-SALT PROBE	1 year

\* If actual displayed concentration differs, displayed values will be contained within the ( ) after the applicable models.



#### **PAL Silicone Cover**



#### PAL-case

Parts No.	Models
RE-39409	PAL series Excluding PAL-SALT PROBE



Parts No.	Models	
RE-39410	PAL · PEN series	



#### MAGIC<sup>TM</sup>

Parts No.	Models	
DE 00440	DAI socies	
RE-39446	PAL series	



# PAL-SALT

#### What can this instrument measure?

Various types of food that contain salt – soups, sauces, condiments, dressings, fish, ham, bacon, deli meats, brine, cheese, butter, dairy, crackers, chips, and more.



#### Q2 How do I measure my sample?

Different types of sample require different preparation for measurement. Please refer to "Measurement Techniques."

# Q3 Can I use tap water for dilutions?

Distilled water is the best, but tap water may also be used. Tap water may affect the readings slightly (approx. 0.01%). Do not use mineral water as it may affect the readings.



# Q4 How do I clean it?

The unit is waterproof, so the entire body can be washed under running water. Use a mild cleanser to remove persistent residue, such as oil. Clean greasy residue with ethyl alcohol and rinse with water.

#### The readings are unstable.

For samples containing oils or fats, try stirring the sample after placing on the sensor, and measure. This will help stabilize readings.

# Q6 What's the key for measuring cold or hot sample?

We recommend leaving the sample on the sensor for 30 seconds before measuring. This will allow the sample to acclimate. Alternatively, take multiple readings until the readings stabilize.

#### How often does it need to be calibrated?

Zero-set the instrument at the beginning of each day before taking any measurements. Clean the sample stage thoroughly and press ZERO with nothing on it (zero-set with air). If measurement values are irregular, please refer to "Q8 What should I do if the measurement values are irregular? " For manufacturer calibration, please contact an official ATAGO service center.

#### What should I do if the measurement values are irregular?

Apply water or ethyl alcohol on the sample stage and wipe it off with lint-free tissue paper. Repeat the process a few times if using water. If this does not resolve the issue, reference set with a 2.50% standard Sodium chloride (NaCl) solution.

# Q9 How should I store the unit?

If the unit will not be used for an indeterminate amount of time, place the unit in the storage case that it came with.

B22

# **Measurement Techniques**

# Thin, drinkable liquids

Thinner or lower concentration liquids, such as soup or miso soup, can be measured by placing a few drops of the sample directly on the sensor.





# Thick, syrupy or paste-like liquids



Sauces, soup bases, seasonings, gravies and such need to be diluted to 10% for accurate measurement results. Anything that is highly concentrated (anything that measures above 6% Brix with a refractometer), must be diluted. The PAL-SALT and ES-421 measure the conductivity of electrolytes through electrical currents (conductivity). The thicker a solution is, the more closely the molecules are packed, and therefore, the less conductive. This makes the sample more difficult to measure. If not diluted, the measurement values may appear lower than the actual salt content.



# Products with a salt content that exceeds the measurement range (above 10% salt)





Products that contain more than 10% salt, such as pickle brine, need to be diluted. For example, the 10 times dilution of 12% salt brine will measure 1.2%, and the 5 times dilution will measure 2.4%. Adjust the dilution factor so that the salinity falls within the measurement range.

## Solid food

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Solid foods (ham, bacon, dried foods, and fish) need to be minced, ground, or crushed, diluted with water (1:10 dilution), and mixed thoroughly. As a general guideline, let sit for a few minutes (approx. 3 minutes) to allow the salt to leach out of the food. Depending on the qualities of the sample (whether or not the salt is easily drawn out into the water), the salt concentration of the food, the mincing or crushing method, or how well the sample is mixed with the water, the time needed for the salt



to be drawn out into the water will vary.

Set a soaking period that works for each product (that allows the salt to be thoroughly drawn out). Measure the salinity of the water and multiply the reading by

the salinity of the water and multiply the reading by 10. The PAL-SALT PROBE also has a probe sensor that can be inserted directly into the solid sample for

# Oily / fatty food

Foods containing oil or fats can also be measured. However, the measurement values of foods that have oil floating on their surface, such as Ramen soup (a Japanese noodle soup), may be unstable. If the readings fluctuate when measuring oily/fatty foods, try stirring the sample, and measure again for more stable readings. When measuring the salinity of oil-packed products, extract the sample from the oil and allow excess oil to drain. Mix 10g of sample with 90g of water to create a 10% dilution. Mix or shake very well and let settle. Residual oil should float to the top of the container. Take a sample from below the oil layer and place on the sensor. Multiply the displayed reading by 10 to obtain the salt concentration of the original sample.



#### How to Make a 10% Dilution

Preparing the sample

Solid samples that crumble easily, such as crackers, are best crushed up. Solid samples that are firmer, such as salami, deli meats or pickles, are best diced up.



Weigh out approximatery 10g of sample on a scale.



Add water until the total weight reaches 10 times the amount in step 1.



